

CE Part # 20751-Quart

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

1 Identification

- **Product identifier**
- **Trade name:** SikaBiresin CH94-1 (L141 FAST HARD)
- **Article number:** I025956-4
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
- **Manufacturer/Supplier:**
Supplier's Name: Sika Advanced Resins, US
Headquarters:
30800 Stephenson Hwy
Madison Heights, MI 48071
USA

advancedresins.ehs@us.sika.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H332 Harmful if inhaled.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 1)

· **Hazard pictograms**



GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-*m*-phenylenebis(methylamine)
4-*tert*-butylphenol
3-aminomethyl-3,5,5-trimethylcyclohexylamine

· **Hazard statements**

Harmful if swallowed or if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray
Do not breathe dusts or mists.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
Specific treatment (see on this label).
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3
Fire = 1
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = *3
Fire = 1
Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

· **vPvB:** Not applicable.

(Contd. of page 2)

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 25513-64-8 EINECS: 247-134-8	1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-	≥25- ≤50%
CAS: 98-54-4 EINECS: 202-679-0	4-tert-butylphenol	10-20%
CAS: 1477-55-0 EINECS: 216-032-5	m-phenylenebis(methylamine)	10-20%
CAS: 2579-20-6 EINECS: 219-941-5	1,3-Cyclohexanedimethanamine	10-20%
CAS: 2855-13-2 EINECS: 220-666-8	3-aminomethyl-3,5,5-trimethylcyclohexylamine	10-20%
CAS: 90-72-2 EINECS: 202-013-9	2,4,6-tris(dimethylaminomethyl)phenol	1-5%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Immediately call a doctor.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

US
(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 3)

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

98-54-4	4-tert-butylphenol	1.5 mg/m ³
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	6.5 mg/m ³

· **PAC-2:**

98-54-4	4-tert-butylphenol	40 mg/m ³
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	72 mg/m ³

· **PAC-3:**

98-54-4	4-tert-butylphenol	240 mg/m ³
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	430 mg/m ³

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 4)

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
*Ensure good ventilation/exhaustion at the workplace.
 Open and handle receptacle with care.
 Prevent formation of aerosols.*
- **Information about protection against explosions and fires:** *Keep respiratory protective device available.*
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** *No special requirements.*
- **Information about storage in one common storage facility:** *Not required.*
- **Further information about storage conditions:** *Keep receptacle tightly sealed.*
- **Specific end use(s)** *No further relevant information available.*

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** *No further data; see item 7.*
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** *The lists that were valid during the creation were used as basis.*
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
*Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Store protective clothing separately.
 Avoid contact with the eyes.
 Avoid contact with the eyes and skin.*
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

*The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.*

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 5)

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Light amber
Odor:	Amine-like
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	>200 °C (>392 °F)

· **Flash point:** 110 °C (230 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 510 °C (950 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

· **Vapor pressure:** Not determined.

· **Density at 20 °C (68 °F):** 0.92 g/cm³ (7.68 lbs/gal)

(Contd. on page 7)

US



Safety Data Sheet
acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 6)

· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
Solids content:	35.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
25513-64-8 1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-		
Oral	LD50	900 mg/kg (rat)
98-54-4 4-tert-butylphenol		
Oral	LD50	2,951 mg/kg (rat)
Dermal	LD50	2,288 mg/kg (rabbit)
1477-55-0 m-phenylenebis(methylamine)		
Oral	LD50	1,040 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (L141 FAST HARD)

(Contd. of page 7)

Inhalative	LC50/4 h	2,4 mg/l (rat)
2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine		
Oral	LD50	1,030 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rat)

· **Primary irritant effect:**

· **on the skin:** Caustic effect on skin and mucous membranes.

· **on the eye:**

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

· **Sensitization:** Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

25513-64-8 1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-	
72 or 96 hr ErC50	43.5 mg/l (Algea)
NOEC	16 mg/l (Algea)
98-54-4 4-tert-butylphenol	
48 hr EC50	3.4 mg/l (daphnia)
96 hr LC50	4.71 mg/l (Fathead minnow)
1477-55-0 m-phenylenebis(methylamine)	
72 or 96 hr ErC50	12 mg/l (Chaetogammarus marinus)

(Contd. on page 9)



Safety Data Sheet
acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (L141 FAST HARD)

(Contd. of page 8)

2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine

96 hr LC50	110 mg/l (Fish)
NOEC	3 mg/l (daphnia)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number	
· DOT, IMDG, IATA	UN1760
· UN proper shipping name	
· DOT	Corrosive liquids, n.o.s. (m-phenylenebis(methylamine), Trimethylhexamethylenediamines)
· IMDG, IATA	CORROSIVE LIQUID, N.O.S. (m-phenylenebis(methylamine), TRIMETHYLHEXAMETHYLENEDIAMINES)

(Contd. on page 10)

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 9)

· **Transport hazard class(es)**

· **DOT**



· **Class** 8 Corrosive substances
· **Label** 8

· **IMDG, IATA**



· **Class** 8 Corrosive substances
· **Label** 8

· **Packing group**
· **DOT, IMDG, IATA** III

· **Environmental hazards:** Not applicable.

· **Special precautions for user** Warning: Corrosive substances
· **Hazard identification number (Kemler code):** 80
· **EMS Number:** F-A,S-B
· **Segregation groups** Alkalis
· **Stowage Category** A
· **Stowage Code** SW2 Clear of living quarters.

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**
· **Quantity limitations** On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

· **IMDG**
· **Limited quantities (LQ)** 5L
· **Excepted quantities (EQ)** Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml

(Contd. on page 11)



Safety Data Sheet
acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 10)

· **UN "Model Regulation":** UN 1760 CORROSIVE LIQUID, N.O.S. (M-PHENYLENEBIS(METHYLAMINE), TRIMETHYLHEXAMETHYLENEDIAMINES), 8, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Chemicals regulated by TSCA Section 12(b)**

None of the ingredients is listed.

· **Chemical regulated by TSCA 5(a)(2)rule:**

None of the ingredients is listed.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

(Contd. on page 12)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (LI41 FAST HARD)

(Contd. of page 11)

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-*m*-phenylenebis(methylamine)
4-*tert*-butylphenol
3-aminomethyl-3,5,5-trimethylcyclohexylamine

· **Hazard statements**

Harmful if swallowed or if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

· **Precautionary statements**

Do not breathe dusts or mists.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a poison center/doctor.
Specific treatment (see on this label).
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 05/09/2020 / 1

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

(Contd. on page 13)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/09/2020

Reviewed on 05/09/2020

Trade name: SikaBiresin CH94-1 (L141 FAST HARD)

(Contd. of page 12)

DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Repr. 2: Reproductive toxicity – Category 2

*** Data compared to the previous version altered.**

US