Safety Data Sheet

According to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Date of issue: 06/01/2015 Revision date: 01/25/2019 Version: LAM-229 -2019a

SECTION 1: Identification

Identification

Product form : Mixtures

Product name PRO-SET® LAM-229 Hardener

Product code : LAM-229, LAM-229-1, LAM-229-2, LAM-229-3, LAM-229-4, LAM-229-5

Relevant identified uses of the substance or mixture and uses advised against Recommended use : Curing agent for epoxy resins

Details of the supplier of the safety data sheet

Manufacturer

Gougeon Brothers, Inc. 100 Patterson Ave. Bay City, MI 48706 - U.S.A. T 888-377-6738 or 989-684-7286

www.prosetepoxy.com

Emergency telephone number

Emergency number : CHEMTREC 1 (800) 424-9300

CHEMTREC International +1 (703) 527-3887 24 hr

SECTION 2: Hazard(s) identification

Classification of the substance or mixture

Acute Tox. 4 (Oral) Acute Tox. 4 (Dermal) Skin Corr. 1B Eye Dam. 1 Skin Sens. 1 Repr. 2 STOT RE 2 Aquatic Acute 2 Aquatic Chronic 2

Label elements

Hazard pictograms (GHS)





GHS08





GHS09

GHS05 GHS07

Signal word (GHS)

Danger Hazard statements (GHS)

Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if swallowed. Toxic to aquatic life. Toxic to aquatic life with long lasting effects

Precautionary statements (GHS)

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust, fume, gas, mist, vapours, spray. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves, protective clothing, eye protection, face protection. If swallowed: rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. Store locked up. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

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Other hazards

No additional information available

Unknown acute toxicity

No additional information available

SECTION 3: Composition/information on ingredients

Substance

Not applicable

Mixtures

Name	Product identifier	HPR %
Propylene glycol diamine, 2-amino-, diether with Propylene	(CAS No) 9046-10-0	10 - 30
Isophorone diamine	(CAS No) 2855-13-2	10 - 30
Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomega(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)	(CAS No) 39423-51-3	7 - 30
Formaldehyde, polymer with benzenamine, hydrogenated	(CAS No) 135108-88-2	7 - 30
Cyclohexanamine, 4,4'-methylenebis-	(CAS No) 1761-71-3	5 - 13
1,3-Propanediamine, N,N"-1,2-ethanediylbis-	(CAS No) 10563-26-5	3 - 7
1-Piperazineethanamine	(CAS No) 140-31-8	1 - 5
4-tert-Butylphenol	(CAS No) 98-54-4	0.5 - 1.5
1,3-Benzenedimethanamine	(CAS No) 1477-55-0	0.5 - 1.5
Trimethylhexamethylenediamine	(CAS No) 25620-58-0	0.5 - 1.5

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

SECTION 4: First aid measures

Description of first aid measures

First-aid measures after inhalation

: If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

First-aid measures after skin contact

: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor/physician.

First-aid measures after eye contact

: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. Get medical attention immediately.

First-aid measures after ingestion

If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Immediately call a POISON CENTER or doctor/physician.

Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: May cause respiratory tract irritation.

Symptoms/injuries after skin contact

: Harmful in contact with skin. Causes severe burns. Symptoms may include redness, pain, blisters. Repeated exposure to this material can result in absorption through skin causing significant health hazard. May cause an allergic skin reaction.

Symptoms/injuries after eye contact

: Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.

Symptoms/injuries after ingestion

Harmful if swallowed. May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract. May cause stomach distress, nausea or vomiting.

Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use a heavy water stream.

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Special hazards arising from the substance or mixture

Fire hazard

: Products of combustion may include, and are not limited to: oxides of carbon, nitrogen oxides, amines, ammonia, nitric acid, cyanides, aldehydes, nitrosamines. When mixed with sawdust, wood chips, or other cellulosic material, spontaneous combustion can occur under certain conditions. Heat is generated as the air oxidizes the amine. If the heat is not dissipated quickly enough, it can ignite the sawdust.

Reactivity : No dangerous reaction known under conditions of normal use.

Advice for firefighters

Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory

protection (SCBA).

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

General measures

: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

For non-emergency personnel

No additional information available

For emergency responders

No additional information available

Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and material for containment and cleaning up

For containment

: Stop leak if safe to do so. Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE). Do not absorb in sawdust, paper, cloth or other combustible absorbents.

Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Obtain special

instructions before use. Do not get in eyes, on skin, or on clothing. Do not breathe dust, fume, gas, mist, vapours, spray. Do not swallow. Handle and open container with care. Do not eat, drink or smoke when using this product. Use personal protective equipment as required. When mixed with epoxy resin this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors

that vary widely in composition and toxicity.

Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking. Hygiene measures

Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage conditions

: Keep out of the reach of children. Keep container tightly closed. Store in dry, cool, wellventilated area. Protect from moisture. Storage temperature: 40°F (4°C) - 90°F (32°C).

SECTION 8: Exposure controls/personal protection

Control parameters

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)

Not applicable

Isophorone diamine (2855-13-2)

Not applicable

Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

Not applicable

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Formaldehyde, polymer with benzenamine, hydrogenated (135108-88-2)			
Not applicable			
Cyclohexanamine, 4,4'-m	Cyclohexanamine, 4,4'-methylenebis- (1761-71-3)		
Not applicable			
1,3-Propanediamine, N,N	"-1,2-ethanediylbis- (10563-26-5)		
Not applicable			
1-Piperazineethanamine	(140-31-8)		
Not applicable			
4-tert-Butylphenol (98-54-4)			
Not applicable			
1,3-Benzenedimethanamine (1477-55-0)			
ACGIH	ACGIH Ceiling (mg/m³)	0.1 mg/m ³	
NIOSH	NIOSH REL (ceiling) (mg/m³)	0.1 mg/m ³	
Trimethylhexamethylenediamine (25620-58-0)			
Not applicable			

Exposure controls

Appropriate engineering controls : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below

recommended exposure limits.

Hand protection : Wear chemically resistant protective gloves.

Eye protection : Wear approved eye protection (properly fitted dust- or splash-proof chemical safety goggles)

and face protection (face shield).

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection

must be based on known or anticipated exposure levels, the hazards of the product and the

safe working limits of the selected respirator.

Environmental exposure controls : Maintain levels below Community environmental protection thresholds.

Other information : Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully

before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state : Liquid

Appearance : No data available

Colour: AmberOdour: Ammonia

Odour threshold : No data available

pH : >11 but <12.5 (estimated based on ingredient data)

Melting point: No data availableFreezing point: No data available

Boiling point : $> 400 \, ^{\circ}\text{F} \, (204 \, ^{\circ}\text{C})$ estimated based on similar product **Flash point** : $> 200 \, ^{\circ}\text{F} \, (93 \, ^{\circ}\text{C})$ estimated based similar product

Relative evaporation rate (butylacetate=1) : No data available Flammability (solid, gas) : Not flammable

Vapour pressure : < 1 mm Hg @ 20°C / 68 °F (estimated based on ingredient data)

Relative vapour density at 20 °C : No data available

Relative density : 0.95
Solubility : Appreciable
Partition coefficient n-octanol/water : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available

Viscosity, kinematic : 15 mm²/s @ 40°C / 104°F

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Viscosity, dynamic: No data availableExplosive limits: No data availableExplosive properties: No data availableOxidising properties: No data available

Other information

VOC content : LAM-125 / LAM-229: 3.86 g/L (0.03 lbs/gal); LAM-135 / LAM-229: 1.28 g/L (0.01 lbs/gal); LAM-

145 / LAM-229: 1.44 g/L (0.01 lbs/gal)

Bulk density : 7.92 lb/gal (0.95 kg/L)

SECTION 10: Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal storage conditions.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use. A mass of more than one pound

of product plus an epoxy resin will cause irreversible polymerization with significant heat

buildup and pressure.

Conditions to avoid : Heat. Incompatible materials.

Incompatible materials : Acids. Oxidizing materials. Halogenated compounds.

Hazardous decomposition products : May include, and are not limited to: oxides of carbon, nitrogen oxides, amines, ammonia, nitric

acid, cyanides, aldehydes, nitrosamines, phenolics.

SECTION 11: Toxicological information

Information on toxicological effects

LC50 inhalation rat

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)		
2855 mg/kg		
2890 mg/kg		
> 0.74 mg/l/8h		
1030 mg/kg		
> 2000 mg/kg		
> 5.01 mg/l/4h		
droomega(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol		
550 mg/kg		
> 1000 mg/kg		
71-3)		
380 mg/kg		
> 1000 mg/kg		
- (10563-26-5)		
1200 mg/kg		
190 - 210 mg/kg		
2097 mg/kg		
866 mg/kg		
4-tert-Butylphenol (98-54-4)		
> 2000 mg/kg		
No data. Intraperitoneal – mouse – 78 mg/kg.		
5.6 mg/l Remarks: Nutritional and Metabolic: Weight loss or decreased weight gain		
980 mg/kg		
2000 mg/kg		

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1.34 mg/l/4h

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According to the Hazard Communication Standard (CFR2	9 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015
Trimethylhexamethylenediamine (25620-58-	0)
LD50 oral rat	910 mg/kg
Acute toxicity (oral)	: Oral: Harmful if swallowed.
Acute toxicity (dermal)	: Dermal: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified.
Skin corrosion/irritation	: Causes severe skin burns
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified.
Carcinogenicity	: Not classified.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure if swallowed.
Aspiration hazard	: Not classified.
PRO-SET® LAM-229 Hardener	
Viscosity, kinematic (calculated value) (40 °C)	15 mm²/s
Potential adverse human health effects and symptoms	: Harmful in contact with skin. Harmful if swallowed.
Symptoms/injuries after inhalation	: May cause respiratory tract irritation.
Symptoms/injuries after skin contact	: Harmful in contact with skin. Causes severe burns. Symptoms may include redness, pain, blisters. Repeated exposure to this material can result in absorption through skin causing significant health hazard. May cause an allergic skin reaction.
Symptoms/injuries after eye contact	: Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/injuries after ingestion	: Harmful if swallowed. May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract. May cause stomach distress, nausea or vomiting.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

Toxicity

Ecology – general : Toxic to aquatic life with long lasting effects.

Isophorone diamine (2855-13-2)		
EC50 Daphnia 1	14.6 - 21.5 mg/l (Exposure time: 48 h - Species: Daphnia magna [semi-static])	
1-Piperazineethanamine (140-31-8)		
LC50 fish 1	1950 - 2460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])	
EC50 Daphnia 1	32 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
LC50 fish 2	> 1000 mg/l (Exposure time: 96 h - Species: Poecilia reticulata [semi-static])	
4-tert-Butylphenol (98-54-4)		
LC50 fish 1	4.71 - 5.62 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])	
EC50 Daphnia 1	3.9 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
LC50 fish 2	6.9 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [static])	
EC50 Daphnia 2	3.4 - 4.5 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])	

Persistence and degradability

PRO-SET® LAM-229 Hardener	
Persistence and degradability	Not established.

Bioaccumulative potential

PRO-SET® LAM-229 Hardener		
Bioaccumulative potential	Not established.	
Isophorone diamine (2855-13-2)		
Partition coefficient n-octanol/water 0.79 (at 23 °C)		
Cyclohexanamine, 4,4'-methylenebis- (1761-71-3)		
Partition coefficient n-octanol/water	2.03	

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1-Piperazineethanamine (140-31-8)		
BCF fish 1	(no bioaccumulation expected)	
Partition coefficient n-octanol/water	-1.48	
4-tert-Butylphenol (98-54-4)		
BCF fish 1	34 - 240	
Partition coefficient n-octanol/water	2.44	
Trimethylhexamethylenediamine (25620-58-0)		
Partition coefficient n-octanol/water	0.77 (at 23 °C)	

Mobility in soil

PRO-SET® LAM-229 Hardener	
Ecology - soil	No additional information available.

Other adverse effects

Effect on the global warming : No known effects from this product.

Ingredient	CAS#	Ecotoxicity Classification Information
Polyoxypropylenediamine	9046-10-0	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 2
Isophoronediamine	2855-13-2	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Trimethylolpropane polyoxypropylenetriamine	39423-51-3	Acute Aquatic Cat. 2; Chronic Aquatic Cat. 2
Formaldehyde, polymer with benzeneamine, hydrogentated	135108-88-2	Not classified
Methylenebiscyclohexanamine, 4,4'-	1761-71-3	Acute Aquatic Cat. 2; Chronic Aquatic Cat. 2
N,N'-Bis(3-aminopropyl)ethylenediamine	10563-26-5	Not classified
Aminoethylepiperazine	140-31-8	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Paratertiarybutylphenol	98-54-4	Acute Aquatic Cat. 2; Chronic Aquatic Cat. 2
Benzene-1,3-dimethanamine	1477-55-0	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Trimethylhexamethylenediamine	25620-58-0	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

Waste treatment methods

Product/Packaging disposal recommendations

: Avoid release to the environment. This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

SECTION 14: Transport information

Department of Transportation (DOT) and Transportation of Dangerous Goods (TDG)

In accordance with DOT and TDG

UN-No.(DOT/TDG) : UN2735

Proper Shipping Name (DOT/TDG) : Polyamines, liquid, corrosive, n.o.s. (Propylene glycol diamine, 2-amino-, diether with Propylene)

Class (DOT/TDG) : 8
Packing group (DOT/TDG) : II
Marine pollutant : No

Transport by sea

In accordance with IMDG

UN-No. (IMDG) : 2735

Proper Shipping Name (IMDG) : POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylene glycol diamine, 2-amino-, diether

with Propylene)

Class (IMDG) : 8
Packing group (IMDG) : II
EmS number : F-A, S-B
Marine pollutant : Yes

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Transport by sea

In accordance with IATA

UN-No. (IATA) : 2735

Proper Shipping Name (IATA) : Polyamines, liquid, corrosive, n.o.s. (Propylene glycol diamine, 2-amino-, diether with Propylene)

Class (IATA) : 8
Packing group (IATA) : II
Marine pollutant : Yes

SECTION 15: Regulatory information

Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
hahydroomega(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)
XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
mine, hydrogenated (135108-88-2)
P - P - indicates a commenced PMN substance. XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
on 302

Propylene oxide (75-56-9)	
Listed on the United States SARA Section 302 Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb
SARA Section 313 - Emission Reporting	0.1 %

International regulations

No additional information available

US State regulations

California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer, developmental and/or reproductive harm

Propylene oxide (75-56-9)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
Yes	No	No	No	

U.S. - New Jersey - Right to Know Hazardous Substance List

1-Piperazineethanamine (140-31-8)

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

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1,3-Benzenedimethanamine (1477-55-0)

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

Trimethylhexamethylenediamine (25620-58-0)

U.S. - New Jersey - Right to Know Hazardous Substance List

Propylene oxide (75-56-9)

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

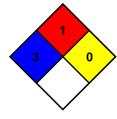
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

 $\begin{tabular}{llll} \textbf{Date of issue} & : & 06/01/2015 \\ \textbf{Revision date} & : & 01/25/2019 \\ \textbf{Other information} & : & None. \\ \end{tabular}$

NFPA health hazard : 3
NFPA fire hazard : 1
NFPA reactivity : 0



HMIS III Rating

Health: 3 Serious HazardFlammability: 1 Slight HazardPhysical: 0 Minimal Hazard

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