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Dalton, GA

Hickory, NC

Mount Airy, NC

Salt Lake City, UT

Section 1: Identification

Product Identifier

Trade Name: A-27-004 **Chemical Name**: Diphenylmethane Diisocyanate (MDI) **Recommended Use:** Component for production of polyurethanes **Restrictions on Use:**

Chemical Manufacturer Information

| Name: | NCFI Polyurethanes | Phone: | (800) 346-8229 |
|----------|-------------------------------------|-------------------------|-----------------------------------|
| Address: | 1515 Carter St Mount Airy, NC 27030 | Fax: | (336) 789-9586 |
| Website: | www.NCFI.com | Emergency Phone: | CHEMTREC: 800-968-793 (Toll Free) |

Section 2: Hazard Identification

Classification of the substance or mixture

| GHS Classification: | |
|---|--|
| Skin irritation, Category 2 | Acute toxicity, Inhalative, Category 4 |
| Sensitization of respiratory airways, Category 1 | • Eye irritation, Category 2 |
| Carcinogenicity, Category 2 | Sensitization of the skin, Category 1 |
| • Specific target organ toxicity (repeated exposure), | • Specific target organ toxicity (single exposure), Category 3 |
| Category 2 | |

GHS Labeling:



| Danger | |
|---------------------------------------|------------------------|
| Hazard Statements: | |
| • May cause an allergic skin reaction | Causes skin irritation |
| Harmful if inhaled | Causes serious eye irr |

| Harmful if inhaled | Causes serious eye irritation |
|--|---|
| May cause respiratory irritation | • May cause allergy or asthma symptoms or breathing difficulties if inhaled |
| May cause damage to organs through prolonged or repeated exposure | Suspected of causing cancer |

| Pre | Precautionary Statements: | | | | |
|-----|---|---|--|--|--|
| • | Do not breathe dust/fume/gas/mist/vapors/spray | • | IF INHALED: Remove victim to fresh air and keep at rest in a | | |
| | | | position comfortable for breathing | | |
| • | Wear protective gloves/eye protection/face protection | • | IF IN EYES: Rinse cautiously with water for several minutes. | | |
| | | | Remove contact lenses, if present and easy to do. Continue | | |
| | | | rinsing. | | |
| • | IF ON SKIN: Wash with plenty of soap and water | | | | |

Other Hazards: Persons with respiratory conditions should avoid handling this product.



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Section 3: Composition

Hazardous Components

Type of product: substance

| CAS# | Weight % | Name |
|------------|----------|---|
| 101-68-8 | 38.0% | Diphenylmethane-4,4'-diisocyanate (MDI) |
| 26447-40-5 | < 10.0% | MDI Mixed Isomers |
| 9016-87-9 | < 55.0% | P-MDI |

Section 4: First Aid Measures

| General: | Remove contaminated clothing | |
|---------------|---|--|
| Inhalation: | Remove affected individual to fresh air and keep person calm. Assist in breathing if necessary. Immediate | |
| | medical attention required. | |
| Skin Contact: | Wash affected areas with soap and water. Seek medical attention for irritation. | |
| Eye Contact: | Rinse for at least 15 minutes with water. Immediate medical attention required. | |
| Ingestion: | Rinse mouth and drink plenty of water. Do not induce vomiting. Immediate medical attention required. | |

Section 5: Fire-Fighting Measures

| Suitable extinguishing media: Carbon dioxide, foam, dry powder, water spray | |
|--|---|
| Unsuitable extinguishing media: High volume water jet | |
| Special hazards arising from the chemical: Burning releases CO, CO2, oxides of | |
| | nitrogen, isocyanate vapors and traces of hydrogen cyanide. |
| Precautions for firefighters: Firefighters should be equipped with self-contained breathing apparatus and | |
| | out gear. |

Section 6: Accidental Release Measures

| Personal precautions, protective equipment, and | Clear area. Ensure adequate ventilation. Wear suitable personal protective | |
|---|--|--|
| emergency procedures: | clothing and equipment. | |
| Environmental precautions: | Do not discharge into drains/surface waters/groundwater | |
| Methods/material for containment and cleanup: | Remove mechanically; cover remainder with wet, absorbent material (e.g. | |
| | sawdust, chemical binder based on calcium silicate hydrate, sand). After | |
| | approx. one hour transfer to waste container and do not seal (evolution of | |
| | CO2?). Keep damp in a safe ventilated area for several days. | |

Spill area can be decontaminated with the following recommended decontamination solution:

Decontamination Solution #1: 8-10% sodium carbonate and 2% liquid soap in water

Decontamination Solution #2: Liquid/yellow soap (potassium soap with ~15% anionic denside): 20 ml; Water: 700 ml; Polyethylenglycol (PEG 400): 350 ml



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Section 7: Handling and Storage

| Precautions for safe handling: | Provide sufficient air exchange and/or exhaust in work rooms. Occupational exposure limits should not be exceeded (refer to Section 8). Contact with skin and eyes and inhalation of vapors must be avoided. Keep away from foodstuffs, drinks, and tobacco. Wash hands before breaks and at end of work. | |
|---|---|--|
| Conditions for safe storage, including any incompatibilities: | Keep container tightly closed and protect against moisture. Segregate from bases. Store from $32F - 110F$. | |

Section 8: Exposure Controls and PPE

Exposure Limits

| Component | Туре | Value |
|---|----------|------------------------|
| P-MDI | OSHA PEL | CLV 0.02 ppm 0.2 mg/m3 |
| Diphenylmethane-4,4'-diisocyanate (MDI) | OSHA PEL | CLV 0.02 ppm 0.2 mg/m3 |

Exposure Controls

| Respiratory Protection: | Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended. |
|-----------------------------------|--|
| Hand, eye, skin, body protection: | Chemical resistant protective gloves should be worn to prevent all skin contact. Wear |
| | eye/face protection. Wear suitable protective clothing |

Section 9: Physical and Chemical Properties

Basic chemical and physical properties

| Appearance: | liquid | Flammability | not applicable |
|--------------------------|-----------------|--|-------------------|
| Color | dark amber | Upper/lower flammability or explosive limits | |
| Odor | earthy, musty | Vapor pressure | 0.00016 mmHg |
| Odor threshold | not established | Vapor density | not established |
| pH | not established | Relative density | 1.24 |
| Melting pt/freezing pt | 3°C | Solubility(ies) | Reacts with water |
| Boiling pt/boiling range | > 300° C | Partition coefficient (n-octanol/water) | not established |
| Flash point | > 250° C | Auto-ignition temperature | not applicable |
| Evaporation rate | not established | Decomposition temperature | not established |

Section 10: Stability and Reactivity

| Chemical stability: | Polymerises at about 200°C with evolution of CO2 | |
|-------------------------------------|--|--|
| Possibility of hazardous reactions: | Exothermic reaction with amines and alcohols; reacts with water forming CO2; in closed | |
| | containers, risk of bursting owing to increase of pressure | |
| Conditions to avoid: | Avoid moisture | |
| Incompatible materials: | water, alcohols, strong bases | |



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Hazardous decomposition products: | carbon monoxide, hydrogen cyanide, nitrogen oxides, aromatic isocyanates, gases/vapors

Section 11: Toxicological Information

| Acute toxicity (inhalation): | LC50: 490mg/kg, vapor, 4hr rat |
|--|--|
| Chronic toxicity: | 2 years, inhalation; NOAEL: 0.2mg/m3, (rat, Male/Female, |
| | 6hrs/day 5 days/week) |
| Likely routes of exposure: | Skin, inhalation |
| Symptoms related to physical, chemical and toxicological | Minor skin irritation; asthma-like symptoms |
| characteristics: | |
| Delayed and immediate effects and chronic effects from short | Possible sensitization |
| and long-term exposure: | |
| Numerical toxicity measures: | |

Section 12: Ecological Information

| Ecotoxicity: | LC0: >1,000mg/l (Zebra fish 96 hrs) LC0: >3,000mg.l (Killifish 96hrs) | |
|-----------------------------------|---|--|
| Persistance and degradability: | 0% | |
| Bioaccumulative potential: | Does not bioaccumulate | |
| Mobility in soil: | | |

Section 13: Disposal

| Waste disposal: | Incinerate or dispose of in a licensed facility. Do not discharge | |
|-----------------|---|--|
| | substance/product into sewer system. Do not burn empty drums or cut open with gas or an electric torch as | |
| | toxic decomposition products may be liberated. Do not reuse empty containers. | |

Section 14: Transport

| Land transport | | |
|----------------|----------------------------------|--|
| USDOT | Not classified as dangerous good | |
| China | Not classified as dangerous good | |
| Sea transport | | |
| IMDG | Not classified as dangerous good | |

| Air transport | |
|---------------|----------------------------------|
| IATA/ICAO | Not classified as dangerous good |

Further information

DOT: This product is regulated if the amount in a single receptacle exceeds the Reportable Quantity (RQ). Refer to Section 15 for the RQ of this product.



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Section 15: Regulatory

| Relevant safety, health, and environmental regulations: | |
|---|--|
| Inventory Status: | TSCA listed |
| US Regulations: | Not regulated |
| US Superfund Amendments and Reauthorization Act (SARA) | Methylene Bis Phenylisocyanate 101-68-8 5000 lbs. See MSDS - |
| Title III Section 313 information: | A Component |
| | (Same as Diphenylmethane diisocyanate (MDI) |
| | Polymeric Diphenylmethane diisocyanate 9016-87-9 See MSDS |
| | – A Component |

Section 16: Other

| MSDS Preparation Date: | 06/26/2014 |
|------------------------|------------|
| Revision Date: | |

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