

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 12/12/2018 Revision date: 12/12/2018 Version: 2.0

SECTION 1: Identification

Identification

Product form : Mixture Product name : Epic H5000-01 Product code H5000-01

1.2. Recommended use and restrictions on use

Recommended use : Adhesives sealants Restrictions on use : Adhesives, sealants

1.3. **Supplier**

Epic Resins 600 Industrial Blvd. Palmyra, WI 53156 - USA T 800-242-6649 www.epicresins.com

1.4. **Emergency telephone number**

Emergency number : CHEMTREC: 800-424-9300

SECTION 2: Hazard(s) identification

Classification of the substance or mixture

GHS-US classification

H302 Harmful if swallowed. Acute toxicity (oral),

Category 4 Skin corrosion/irritation, H314

Category 1A

Serious eye damage/eye H318

irritation, Category 1

Skin sensitisation, Category H317

Hazardous to the aquatic

environment — Acute

Hazard, Category 2

Hazardous to the aquatic

H411 environment — Chronic

Hazard, Category 2

Acute toxicity (dermal),

Category 4

Full text of H statements: see section 16

Causes severe skin burns and eye damage.

Causes serious eye damage.

May cause an allergic skin reaction.

Toxic to aquatic life

Toxic to aquatic life with long lasting effects.

Harmful in contact with skin.

GHS Label elements, including precautionary statements

H401

H312

GHS US labelling

Hazard pictograms (GHS US)







Signal word (GHS US) : Danger

Hazard statements (GHS US) H302+H312 - Harmful if swallowed or in contact with skin

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage.

H401 - Toxic to aquatic life

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (GHS US) : P260 - Do not breathe dust, fume, mist, spray, vapours.

P261 - Avoid breathing dust, fume, gas, mist, vapours, spray.

P264 - Wash hands, forearms, face and clothing thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing must not be allowed out of the workplace

P273 - Avoid release to the environment.

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P280 - Wear protective gloves, protective clothing, eye protection.

P301+P312 - If swallowed: Call a poison center and/or doctor if you feel unwell

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting

P302+P352 - If on skin: Wash with plenty of soap and water.

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water/shower

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a poison center or doctor if you feel unwell

P322 - Specific treatment (see ... on this label)

P330 - Rinse mouth.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P391 - Collect spillage.

P405 - Store locked up.

P501 - Contact a local certified and licensed waste disposal contractor or collection site to ensure proper and legal disposal.

No additional information available

Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

Other hazards which do not result in classification

Substances 3.1.

Not applicable

3.2. **Mixtures**

Name	Product identifier	%	GHS-US classification
Polyoxypropylenediamine	(CAS-No.) 9046-10-0	37 - 39	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
Aliphatic Amines	(CAS-No.) Trade Secert	33 - 35	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
Polyoxypropylenetriamine	(CAS-No.) 39423-51-3	15 - 17	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Nonyl Phenol	(CAS-No.) 25154-52-3	9 - 11	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
2,4,6-Tris(Dimethylaminomethyl) Phenol	(CAS-No.) 90-72-2	1 - 5	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. **Description of first aid measures**

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician

immediately.

First-aid measures after eye contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

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Symptoms/effects after ingestion : Burns.

Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Specific hazards arising from the chemical 5.2.

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

Special protective equipment and precautions for fire-fighters 5.3.

Protection during firefighting

: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

General measures

: Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Absorb spillage to prevent material damage. Clean up any spills as soon as possible, using an absorbent material to collect it.

For non-emergency personnel 6.1.1.

Protective equipment

: Avoid contact with skin and eyes; wear chemical protective clothing, eye protection and

chemical resistant gloves.

Emergency procedures

Avoid contact with skin, eyes and clothing. Do not breathe dust, fume, mist, spray, vapours. Do

not breathe vapours.

6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Environmental precautions

Avoid release to the environment.

Methods and material for containment and cleaning up

For containment

: Collect spillage.

Methods for cleaning up

Take up liquid spill into absorbent material.

Other information

: Dispose of materials or solid residues at a certified/authorized waste disposal site.

Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

Precautions for safe handling

Precautions for safe handling

: Industrial Hygiene/Ventilation Safe Practices: Epic Resins urges prevention of skin, eye and respirable contact with this material. Since spraying and heating applications increase the potential for skin, eye and respirable exposures, stringent precautions must be taken to ensure the safety of the person(s) involved with these types of applications as well as other persons working in the area. Ventilation of at minimum of 10 air exchanges per hour is recommended. if ventilation is questionable, contact a local licensed HVAC Specialist and Certified Industrial Hygienist. . Do not get in eyes, on skin, or on clothing. Wear personal protective equipment.

Do not breathe dust, fume, mist, spray, vapours.

Hygiene measures

Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Conditions for safe storage, including any incompatibilities 7.2.

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

Maximum storage period 12 months Storage temperature : 25 °C

SECTION 8: Exposure controls/personal protection

Control parameters

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Polyoxypropylenediamine (9046-10-0)

Not applicable

Aliphatic Amines (Trade Secert)

Not applicable

Nonyl Phenol (25154-52-3)

Not applicable

Polyoxypropylenetriamine (39423-51-3)

Not applicable

2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls

: Industrial Hygiene/Ventilation Safe Practices: Epic Resins urges prevention of skin, eye and respirable contact with this material. Since spraying and heating applications increase the potential for skin, eye and respirable exposures, stringent precautions must be taken to ensure the safety of the person(s) involved with these types of applications as well as other persons working in the area. Ventilation of at minimum of 10 air exchanges per hour is recommended. if ventilation is questionable, contact a local licensed HVAC Specialist and Certified Industrial Hygienist.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Safety glasses. Face shield. Protective clothing. Gloves.

Materials for protective clothing:

neoprene/butyl rubber. nitrile rubber/PVC

Hand protection:

Chemical Resistant Protective Gloves

Eye protection:

Wear security glasses which protect from splashes. When directly handling liquid product, eye protection is required. Examples of eye protection include a

chemical safety goggle, or chemical safety goggle in combination with a full face shield when there is a greater risk of splash.

. When splashing may occur, face shield must be worn

Skin and body protection:

Chemical resistant apron. Long sleeved protective clothing. Chemical resistant safety shoes. Head/neck protection

Respiratory protection:

If ventilation is questionable, consult with a certified Industrial Hygienist and HVAC specialist. Where exposure through inhalation may occur from use, respiratory protection equipment is required

Personal protective equipment symbol(s):









SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Colour : Colourless to yellow

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Odour : There may be no odour warning properties, odour is subjective and inadequate to warn of

overexposure.

No data availableNo data available

Mixture contains one or more component(s) which have the following odour: Irritating/pungent odour Ammonia odour Phenol odour Amine-like odour

Odour threshold : No data available

pH : < 11

Melting point : Not applicable
Freezing point : No data available

Boiling point : > 200Flash point : > 110 °C

Relative evaporation rate (butylacetate=1) : No data available Flammability (solid, gas) : Not applicable. Vapour pressure < 3 mm Hg @ 25C : No data available Relative vapour density at 20 °C Relative density : No data available Density 0.95 g/cm³ Solubility : No data available Log Pow No data available No data available Auto-ignition temperature Decomposition temperature : No data available Viscosity, kinematic No data available Viscosity, dynamic : No data available Explosive limits No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Explosive properties

Oxidising properties

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Oral: Harmful if swallowed.

Acute toxicity (dermal) : Dermal: Harmful in contact with skin.

Acute toxicity (inhalation) : Not classified

ATE US (oral)	671.84 mg/kg bodyweight
ATE US (dermal)	1100 mg/kg bodyweight

Aliphatic Amines (Trade Secert)	
ATE US (oral)	500 mg/kg bodyweight
ATE US (dermal)	300 mg/kg bodyweight

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Nonyl Phenol (25154-52-3)				
LD50 oral rat	1000 - 2000 mg/kg (Rat, Literature study, Oral)			
LD50 dermal rabbit	> 2000 mg/kg (Rabbit, Literature study, Dermal)			
ATE US (oral)	1000 mg/kg bodyweight			
Polyoxypropylenetriamine (39423-51-3)				
LD50 oral rat	220 mg/kg (Rat)			
LD50 dermal rabbit	401 mg/kg (Rabbit)			
ATE US (oral)	220 mg/kg bodyweight			
ATE US (dermal)	401 mg/kg bodyweight			
2,4,6-Tris(Dimethylaminomethyl) Phenol	(90-72-2)			
LD50 oral rat	2169 mg/kg bodyweight (OECD 401: Acute Oral Toxicity, Rat, Male/female, Experimental value, Oral, 14 day(s))			
LD50 dermal rat	> 1 ml/kg (Other, 6 h, Rat, Male, Experimental value, Dermal, 14 day(s))			
ATE US (oral)	2169 mg/kg bodyweight			
Skin corrosion/irritation	: Causes severe skin burns and eye damage.			
	pH: < 11			
Serious eye damage/irritation	: Causes serious eye damage.			
	pH: < 11			
Respiratory or skin sensitisation	: May cause an allergic skin reaction.			
Germ cell mutagenicity	: Not classified			
Carcinogenicity	: Not classified			
Reproductive toxicity	: Not classified			
STOT-single exposure	: Not classified			
•				
STOT-repeated exposure	: Not classified			
Aspiration hazard	: Not classified			
Viscosity, kinematic	: No data available			
•	Duran May sayon on allowin ship recetion			
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.			
	· ·			
Symptoms/effects after ingestion	: Burns.			
Symptoms/effects after eye contact Symptoms/effects after ingestion	: Serious damage to eyes.: Burns.			

SECTION 12: Ecological information

12.1. Toxicity

ErC50 (algae)

Ecology - general : Toxic to aquatic life with long lasting effects. Toxic to aquatic life.

Nonyl Phenol (25154-52-3)		
LC50 fish 1 0.56 - 0.92 mg/l (96 h, Salmo gairdneri, Static system, Fresh water, Literature)		
EC50 Daphnia 1	0.14 mg/l (48 h, Daphnia magna, Experimental value, GLP)	
2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)		
LC50 fish 1 180 - 240 mg/l (Other, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Weight of evidence, Nominal concentration)		

system, Fresh water, Experimental value, GLP)

84 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static

12.2. Persistence and degradability

lonyl Phenol (25154-52-3)	
Persistence and degradability	Non degradable in the soil. Not readily biodegradable in water.
ThOD	2.97 g O₂/g substance
Polyoxypropylenetriamine (39423-51-3)	
Persistence and degradability	Biodegradability in water: no data available.

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2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Nonyl Phenol (25154-52-3)		
BCF fish 1	271 (20 day(s), Pimephales promelas, Fresh water, Experimental value, GLP)	
Log Pow	3.28 (Test data, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)	
Bioaccumulative potential Low potential for bioaccumulation (BCF < 500).		
Polyoxypropylenetriamine (39423-51-3)		
Bioaccumulative potential No bioaccumulation data available.		
2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)		
Log Pow	0.219 (Experimental value, Equivalent or similar to OECD 107, 21.5 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	

12.4. Mobility in soil

Nonyl Phenol (25154-52-3)		
Ecology - soil	Adsorbs into the soil.	
2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)		
Log Koc	1.32 (log Koc, Calculated value)	
Ecology - soil	Highly mobile in soil.	

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods

: When handling waste, the safety precautions applying to handling of the product should be considered. Waste, residues, empty containers, discarded work clothes and contaminated cleaning material should be collected in designated containers, labeled with their contents. Dispose of surplus products and those that cannot be recycled via local licensed waste disposal contractor. Disposal of this product, process solutions, residues and by-products should at all times comply with state and federal waste disposal legislation any other local authority requirements. Do not cut or weld used containers unless they have been thoroughly cleaned and inspected for safe use.

Product/Packaging disposal recommendations

Recommendations for disposal within the US Lower 48 States is available by contacting the Supplier.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN2735 Amines, liquid, corrosive, n.o.s. (Polyoxypropylenediamine, Aliphatic Amines), 8, III

UN-No.(DOT) : UN2735

Proper Shipping Name (DOT) : Amines, liquid, corrosive, n.o.s.

(Polyoxypropylenediamine, Aliphatic Amines)

Class (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Packing group (DOT) : III - Minor Danger Hazard labels (DOT) : 8 - Corrosive



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Dangerous for the environment : Yes

Marine pollutant : Yes



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Symbols

DOT Special Provisions (49 CFR 172.102)

: G - Identifies PSN requiring a technical name

: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / (1 + a (tr - tf)) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the

MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154
DOT Quantity Limitations Passenger aircraft/rail : 5 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

Emergency Response Guide (ERG) Number : 153

Other information : No supplementary information available.

Transportation of Dangerous Goods

Transport by sea

Transport document description (IMDG) : UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S., 8, III

UN-No. (IMDG) : 2735

Proper Shipping Name (IMDG) : AMINES, LIQUID, CORROSIVE, N.O.S.

Class (IMDG) : 8 - Corrosive substances

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L
Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 2735 Amines, liquid, corrosive, n.o.s., 8, III

UN-No. (IATA) : 2735

Proper Shipping Name (IATA) : Amines, liquid, corrosive, n.o.s.

Class (IATA) : 8 - Corrosives
Packing group (IATA) : III - Minor Danger

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SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

Aliabetia Aminas	CAS No. Trada Sacart	22 250/
Aliphatic Amines	CAS-No. Trade Secert	აა - ა ა %

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Nonyl Phenol	CAS-No. 25154-52-3	9 - 11%

Polyoxypropylenediamine (9046-10-0)		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Nonyl Phenol (25154-52-3)		
EPA TSCA Regulatory Flag	SP - SP - indicates a substance that is identified in a proposed Significant New Use Rule.	
Polyoxypropylenetriamine (39423-51-3)		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	

International regulations

CANADA WHMIS D-2B

Polyoxypropylenediamine (9046-10-0)	
Listed on the Canadian DSL (Domestic Substances List)	

Aliphatic Amines (Trade Secert)

Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)

Nonyl Phenol (25154-52-3)

Listed on the Canadian DSL (Domestic Substances List)

Polyoxypropylenetriamine (39423-51-3)

Listed on the Canadian DSL (Domestic Substances List)

2,4,6-Tris(Dimethylaminomethyl) Phenol (90-72-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Nonyl Phenol(25154-52-3)	U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-statements:

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H400	Very toxic to aquatic life.
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is

given

Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids,

solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT

react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Personal protection : B

B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

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