**German Advanced Composites** 

Fast Forward with Innovation



11/01/2013



## MTI<sup>®</sup> – Data Specification 8/15 T80 **Product Description**

MTI® (Membrane Tube Infusion) is a worldwide registered trademark and describes a cuttingedge composite production method, developed by the German based company DD-Compound to optimize and streamline the Vacuum Infusion Process.

The MTI® hose can be utilized for any evacuation process where spiral wraps or any other media has been applied so far. The functionality is based on a high-tech textile membrane hose which is permeable to gas but impermeable to resin. The barrier effect of the membrane prevents resin entering the evacuation hose. Thus MTI® hose can be located directly on the fiber part, e.g. at critical points or fields with material accumulation (thicker layers). The resin allocation can be arranged independently from the MTI® hose and the risk of getting dry spots (voids) is remarkably reduced. Also, a resin catch pot is no longer necessary and the fiber to volume ratio can be calculated exactly because resin can not escape the mold cavity. An integrated spiral hose ensures a smooth handling and provides an effective airflow channel for maximum evacuation performance even under adverse conditions. The self-regulating MTI<sup>®</sup> process affects positively the reliability, reproducibility, product quality, material and labor costs of vacuum assisted production processes.

Internal Diameter	8mm
External Diameter	13 mm
Maximum Operation Temperature	175°F (80°C)
Maximum Temperature Resistance of the Membrane	320°F (160°C)
Field of Application	Vacuum Infusion
<ul> <li>Extraction capacity per m with P<sub>abs</sub></li> </ul>	50hPa > 20l/min.
Applicable Resin	Epoxy, Polyester
Membrane Material	Polyurethane
Non-woven Material	Polyester
Spiral wrap Material	Polyethylene
<ul> <li>Maximum Tensile Strength of the MTI<sup>®</sup>-hose</li> </ul>	20 N

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Before using the MTI<sup>®</sup> hose please refer to the "MTI<sup>®</sup> - How to Use" Instruction Manual on the MTI hose website.

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