

PREMIUM RESIN TECH.

3605 - 32nd Street., Port Huron, MI 48060

(586) 530-3633 (810) 650-2891

RandDResin.com

CLEAR FIVE MINUTE ADHESIVE

RDR-5ME / RDH-5ME

Resin / Hardener

MIXING RATIO: 1 : 1 PBW

This epoxy fast cure adhesive is a rapid setting, two component clear adhesive that cures in a thin film in about one hour. It is excellent for quick woodworking or the bonding of small parts. It's exceptional adhesive quality and good bond strength make it possible to bond to many different surfaces.

TYPICAL PHYSICAL PROPERTIES

Color	Clear
Pot Life @ 72 °F	4-6 minutes
Handling Time	20 minutes
Cure Time	1 hr.
Ratio by Weight	100 pbw to 100 pbw
Ratio by Volume	1 to 1
Viscosity	400 cps approx.
Lap Shear- Wood to Wood	2500 psi
Heat Distortion	215 °F
Density:	
Resin	9.6
Hardener	9.4
Mixed	9.5
Specific Gravity:	
Resin	1.16
Hardener	1.14
Mixed	1.15
Hardness, Shore "D" @ 72 °F	80 - 85
Shelf Life Resin / Hardener	1 year

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