

PREMIUM RESIN TECH.

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ROOM TEMPERATURE CLEAR LAMINATING

RDR-3410 / RDH-9874

Resin / Hardener

MIXING RATIO: 100 : 20 PBW

This clear, unfilled all-purpose resin system has a short pot life. RDR-3410 / RDH-9874 is tough, with strong impact resistance. It also has excellent chemical and moisture resistance with good flexural strength. It has excellent wetting quality on Kevlar, Carbon Graphite and Fiberglass.

TYPICAL PHYSICAL PROPERTIES

Color	Clear
Pot Life @ 72° F (200g mass)	15 minutes
Ratio by Weight	100 pbw to 20 pbw
Tensile Strength @ 72° F	8,500
Flexural Strength @ 72° F	25,900
Heat Deflection	200°F
Density:	
Resin	9.7
Hardener	8.5
Mixed	9.5
Hardness, Shore "D" @ 72° F	80
Shelf Life Resin / Hardener	1 year
Cure Time	24 hours

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