PRO-SET® M1034 Resin
Safety Data Sheet
Date of issue: 08/24/2016  Revision date: 01/31/2019  Version: M1034-2019a

SECTION 1: Identification
Identification
Product name : PRO-SET® M1034 Resin
Product code : M1034, M1034-1, M1034-2, M1034-4
Relevant identified uses of the substance or mixture and uses advised against
Recommended use : Epoxy resin for composites
Details of the supplier of the safety data sheet
Manufacturer
Gougeon Brothers, Inc
100 Patterson Ave.
Bay City, MI 48706 - U.S.A.
T 866-937-8797 or 989-684-7286
www.westsystem.com
Emergency telephone number
Emergency number : CHEMTREC 1 (800) 424-9300
CHEMTREC International +1 (703) 527-3887 24 hr

SECTION 2: Hazard(s) identification
Classification of the substance or mixture
Skin Irrit. 2
Eye Irrit. 2A
Skin Sens. 1
Aquatic Chronic 2
Label elements
Hazard pictograms (GHS) :

GHS07 GHS09
Signal word (GHS) : Warning
Hazard statements (GHS) : Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects
Precautionary statements (GHS) :
Avoid breathing dust, fume, gas, mist, vapors, spray. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves, protective clothing, eye protection, face protection. If on skin: Wash with plenty of soap and water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation
Other hazards
No additional information available
Unknown acute toxicity
No additional information available

SECTION 3: Composition/Information on ingredients
Substances
Not applicable
PRO-SET® M1034 Resin
Safety Data Sheet

Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>HPR %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A-epichlorohydrin polymer</td>
<td>(CAS No) 25068-38-6</td>
<td>80 - 100</td>
</tr>
<tr>
<td>Oxirane, methyl-, polymer with oxirane</td>
<td>(CAS No) 9003-11-6</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

SECTION 4: First aid measures

Description of first aid measures
First-aid measures after inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. If irritation persists, get medical attention.
First-aid measures after ingestion: If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

Most important symptoms and effects, both acute and delayed
Symptoms/injuries after inhalation: May cause respiratory tract irritation.
Symptoms/injuries after skin contact: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/injuries after eye contact: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/injuries after ingestion: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

Indication of any immediate medical attention and special treatment needed
Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

Extinguishing media
Unsuitable extinguishing media: Do not use a heavy water stream.

Special hazards arising from the substance or mixture
Fire hazard: Products of combustion may include, and are not limited to: oxides of carbon, phenolics.
Reactivity: No dangerous reaction known under conditions of normal use.

Advice for firefighters
Protection during firefighting: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures
General measures: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

For non-emergency personnel
No additional information available

For emergency responders
No additional information available

Environmental precautions
Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.
Methods and material for containment and cleaning up

For containment: Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up: Scoop up material and place in a disposal container. Provide ventilation.

Reference to other sections
See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling
Avoid contact with skin and eyes. Avoid breathing dust, fume, gas, mist, vapors, spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. When mixed with epoxy curing agents this product causes an exothermic reaction, which in large masses, can produce enough heat to damage or ignite surrounding materials and emit fumes and vapors that vary widely in composition and toxicity.

Hygiene measures: Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking. Contaminated work clothing should not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities
Storage conditions: Keep out of the reach of children. Keep container tightly closed. Store in dry, cool, well-ventilated area. Protect from moisture. Storage temperature: 40°F (4°C) - 120°F (49°C).

SECTION 8: Exposure controls/personal protection

Exposure controls: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.

Hand protection: Wear chemically resistant protective gloves.

Eye protection: Wear eye/face protection.

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls: Maintain levels below Community environmental protection thresholds.

Other information: Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state: Liquid
Appearance: Viscous. Cloudy
Colour: White
Odour: Mild.
Odour threshold: No data available
pH: No data available
Melting point: No data available
Freezing point: No data available
Boiling point: > 502 °F (261°C)
Flash point: > 486 °F (252°C)
Relative evaporation rate (butyl acetate=1): No data available
Flammability (solid, gas): Not flammable
PRO-SET® M1034 Resin
Safety Data Sheet


Vapour pressure: < 0.03 hPa (< 0.0 mmHg ) @ 25°C / 77°F
Relative vapour density at 20 °C: < 1 (Estimated based on ingredient data)
Relative density: No data available
Solubility: Insoluble.
Partition coefficient n-octanol/water: No data available
Auto-ignition temperature: No data available
 Decomposition temperature: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosion limits: No data available
Explosive properties: No data available
Oxidizing properties: No data available

Other information
Bulk density: 9.74 lb/gal (1.16 kg/L)

SECTION 10: Stability and reactivity
Reactivity: No dangerous reaction known under conditions of normal use.
Chemical stability: Stable under normal storage conditions.
Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use. A mass of more than one pound of product plus an aliphatic amine will cause irreversible polymerization with significant heat buildup. Strong acids, bases, amines and mercaptans can cause polymerization.
Conditions to avoid: Heat. Incompatible materials.
Hazardous decomposition products: May include, and are not limited to: oxides of carbon, phenolics.

SECTION 11: Toxicological information
Information on toxicological effects

<table>
<thead>
<tr>
<th>Bisphenol A-epichlorohydrin polymer (25068-38-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
</tr>
<tr>
<td>&gt; 15000 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
</tr>
<tr>
<td>&gt; 23000 mg/kg</td>
</tr>
</tbody>
</table>

Acute toxicity (oral): Not classified
Acute toxicity (dermal): Not classified
Acute toxicity (inhalation): Not classified
Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: May cause an allergic skin reaction.
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/injuries after inhalation: May cause respiratory tract irritation.
Symptoms/injuries after skin contact: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/injuries after eye contact: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/injuries after ingestion: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.
Other information: Likely routes of exposure: ingestion, inhalation, skin and eye.
SECTION 12: Ecological information

Toxicity
Ecology - general : Toxic to aquatic life with long lasting effects.

Persistence and degradability
PRO-SET® M1034 Resin
Persistence and degradability : Not established.

Bioaccumulative potential
PRO-SET® M1034 Resin
Bioaccumulative potential : Not established.

Mobility in soil
PRO-SET® M1034 Resin
Ecology - soil : No additional information available.

Other adverse effects
Effect on the global warming : No known effects from this product.

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Ecotoxicity Classification Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A-epichlorohydrin polymer</td>
<td>25068-38-6</td>
<td>Aquatic Chronic Cat. 2</td>
</tr>
<tr>
<td>Oxirane, methyl-, polymer with oxirane</td>
<td>9003-11-6</td>
<td>Not Classified</td>
</tr>
</tbody>
</table>

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

Waste treatment methods
Product/Packaging disposal recommendations : Avoid release to the environment. This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

SECTION 14: Transport information

Department of Transportation (DOT) and Transportation of Dangerous Goods (TDG)
In accordance with DOT/TDG
Not regulated

Transport by sea
In accordance with IMDG
UN-No. (IMDG) : 3082
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin)
Class (IMDG) : 9
Packing group (IMDG) : III
EmS Number : F-A, S-F
Marine pollutant : Yes

Transport by air
In accordance with IATA
UN-No. (IATA) : 3082
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)
Class (IATA) : 9
Packing group (IATA) : III
Marine pollutant : Yes

SECTION 15: Regulatory information

Federal regulations
All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory
PRO-SET® M1034 Resin
Safety Data Sheet

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

<table>
<thead>
<tr>
<th>Component Description</th>
<th>EPA TSCA Regulatory Flag</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A-epichlorohydrin polymer (25068-38-6)</td>
<td>XU - XU</td>
<td>indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).</td>
</tr>
<tr>
<td>Oxirane, methyl-, polymer with oxirane (9003-11-6)</td>
<td>XU - XU</td>
<td>indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).</td>
</tr>
</tbody>
</table>

International regulations
No additional information available

US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

| Date of issue | 08/24/2016 |
| Revision date | 01/31/2019 |
| Other information | None. |
| NFPA health hazard | 2 |
| NFPA fire hazard | 1 |
| NFPA reactivity | 1 |

HMIS III Rating

Health: 2 Moderate Hazard
Flammability: 1 Slight Hazard
Physical: 1 Slight Hazard

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user’s responsibility to satisfy oneself as to the suitability and completeness of this information for the user’s own particular use.